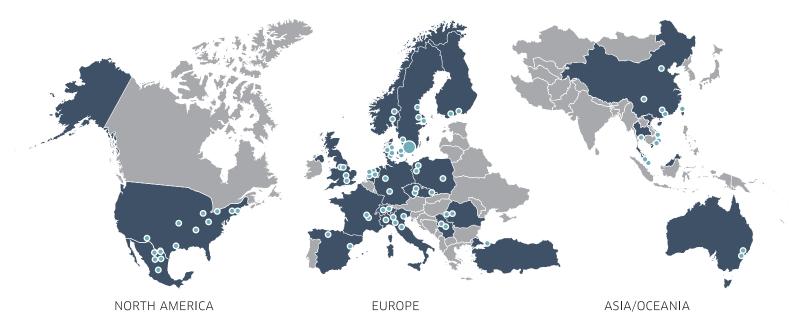


# **BACKER CALESCO**

### **EVERYDAY** · **EVERYWHERE**

Our heating products together with our measurement and control devices offer our customers complete solutions. Our engineers will not only suggest solutions, they can also take part in and contribute to your product development by using our advanced technical tools and lab facilities. Our extensive experience and competence as well as our reliable quality and service guarantee your success. Our ambition is to not only be a supplier, but your preferred partner.

Together we can make it happen!



## MEMBER OF BACKER-GROUP

Backer develops, produces and sells customised solutions and components for electric heating, measurement and control. The original technology was stainless steel tubular elements. However, the constant growth of the Group, both organically and through acquisitions, has enabled the integration of several new technologies. Today the Group offers a far wider product range, with a vast number of technologies for several industry sectors and a large variety of applications.

## PRODUCTION LOCATIONS

- · Backer Calesco main office and production in Sweden
- · Production facilities in China, Poland & Vietnam
- · Sales office/warehouse in the US



**Customised solutions** 

## **INDUSTRY SECTORS**









**BATTERY** 





**AUTOMOTIVE** 

LIFE SCIENCE

**RAILWAY** 

COMFORT

# COMMERCIAL EQUIPMENT HEATING SOLUTIONS

## RELIABILITY · ENERGY EFFICIENCY · TEMPERATURE CONTROL

Backer Calesco produces many types of heaters for food rethermalization. The heaters are easy to design for custom needs, with space-saving solutions that can also be produced in different power densities. The heating systems are cost efficient, hygienic and can be designed for easy cleaning. You can use our heaters for anything from cup warmers in espresso machines to professional cooking equipment like griddles and cook-serve systems.

**Typical applications** Defrosting Heating cabinets Cooking tables Espresso machines Water baths Professional kitchen equipment Brewerv

#### PRODUCT DEVELOPMENT

We work together in a gate model to make sure we reach target in cost and production SOP

Design / Development: (A-SAMPLES)

- **Prototype** development: (B-SAMPLES)
  - development: (C-SAMPLES)
- · Functional test and

Preproduction

• DVP Work · Production engineering

Testing & validation

Approval to start: First serial delivery

- Specification work Feasibility
- First proposals
- · Design preparation
- · Prototype design
- Initial testing
- Verification and analysis of A-samples
- Production work / final design · Documentation and preparation

Production

- · Project management
- · Final report
- Final design

### DVP PERFORMANCE TESTING

- To validate the design, we perform the test needed to fulfil the specification
- Temperature profile (sensor and image)
- Resistance to climate and environment
- Electrical durability and resistance
- Specific customer requirements

# QUALITY

We strive to deliver the highest quality products combined with a flexible way of working. This permeates the whole process including sales, product development, manufacturing, customer service and logistics. Backer Calesco delivers products that meet all relevant standards and tests, certifying products according to customer specifications. We are also able to carry out tests in modern labs, constantly improving our product performance and energy efficiency.

### **CERTIFICATIONS**

Backer Calesco is certified: ISO 9001 · ISO 14001 · IATF 16949

Our facilities in China, Poland & Vietnam are certified: ISO 9001 · ISO 14001 · IATF 16949





#### Innovations for the future

A partnership with Backer Calesco gives you a dedicated team of designers, project engineers and technical experts in the fields of electric heating, measurement and control, ready to provide you with the optimal solutions for your needs.

# **HEATING COMPONENTS**

## FLEXIBLE FOIL ELEMENTS

### Flexible, lightweight and space-saving

Flexible elements, or foil elements, offer many advantages, beside the fact that the material is flexible. Examples include the ability to have multiple circuits or multiple voltages in the same element, or the ease of locating a sensor. Foil elements provide excellent thermal transfer where you need it most. They are used in thermal control design to protect components under cold-case environmental conditions or to make up for heat that is not dissipated. Foil elements are a space-saving, efficient alternative to applications where precise heat and maintaining exact temperature are important. They are supplied in various materials such as Polyimide, Polyester, Silicon, PTC and Mica.



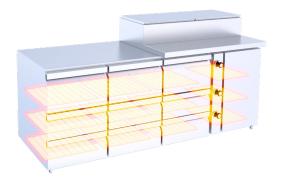
#### **Espresso machine (Cup warmers)**

We can preheat the cups so that the espresso does not lose heat while being poured into the cup. This provides a better experience for the coffee drinker and ensures quality and taste.

#### Water bath heaters

Maintaining exact temperatures in water baths is crucial to getting the best result when precooking sous vide or making chocolate. We can engineer exact temperatures and even heating over a large surface.





#### **Heating cabinets**

Safe temperature, even distribution and robustness are key features for delivering safe and fresh food. By integrating a flex foil heater into the cabinet, you can ensure a long lifetime and robustness of the cabinet. We can heat individual plates or the whole compartment, dividing the heat into different power zones by integrating thermistors or measuring the resistance of the foil to regulate temperature.



### **Heater for freezer**

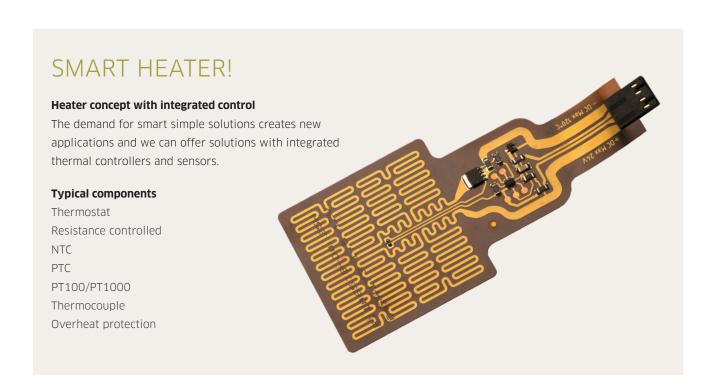
Keeps the rubber gasket air flexible to create airtight sealed doors. Our heaters also prevent condensation on glass-face display doors.

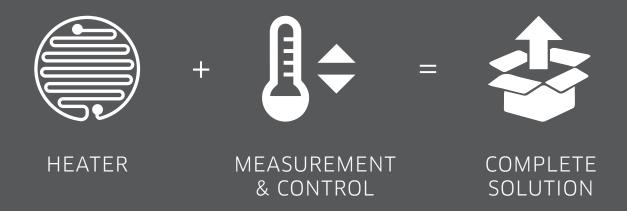
# **TEMPERATURE MANAGEMENT**

# **ELECTRONIC CONTROL SYSTEMS**

#### Control and energy balance

Flexible foil heaters provide excellent thermal transfer where you need it most. Heaters are used in thermal control design to protect components under cold-case environmental conditions or to make up for heat that is not dissipated. It is usually necessary to arrange some form of control to ensure that the desired temperature is maintained; accurate temperature control is therefore needed. This can be achieved with electromechanical thermostats of bimetallic type when temperatures and surface ratings are low, while electronic thermostats are preferred when temperatures and surface loads are high. We can fit thermostats, temperature fuses and sensors of thermo element type, thermistors and resistance sensors directly to elements in accordance with customer specifications. This helps to ensure reliable control.







**Customised solutions** 

Customers often come to us with an idea about a new project/solution, a need for our expertise or because they want to enter a partnership with us. We are more than happy to share our facilities, vast experience and expertise at this initial stage. The earlier we are involved in a project, the more we can control the optimisation of core issues, such as the choice of materials, components and technology, temperature control, energy consumption and sustainability, cost efficiency and compliance with all applicable norms, regulations and standards.



# **FOIL HEATING SOLUTIONS**

## **Advantages**

- · Thin, flexible & lightweight
- · Customised shapes
- · Multiple temperature zones
- · Simple assembly
- · Quick heating
- · Efficient heat transmission
- · Low energy consumption
- · High quality
- · Wide material selection

### **Technical specifications**

We offer standard products as well as customised solutions

Voltage: Up to 1000V

Power density: From 0 to 5W/cm<sup>2</sup>

Max. temperature: 600°C





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