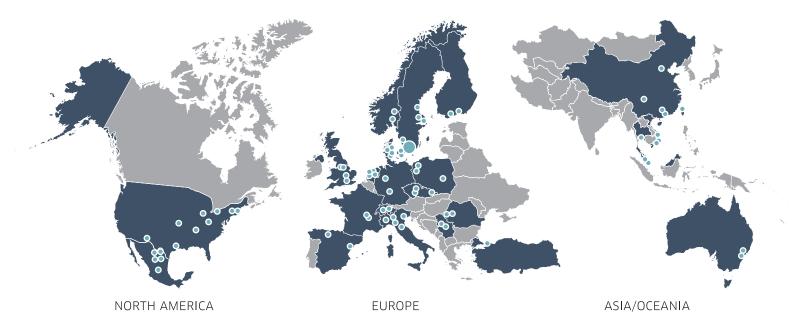


# **BACKER CALESCO**

## **EVERYDAY** · **EVERYWHERE**

Our heating products together with our measurement and control devices offer our customers complete solutions. Our engineers will not only suggest solutions, they can also take part in and contribute to your product development by using our advanced technical tools and lab facilities. Our extensive experience and competence as well as our reliable quality and service guarantee your success. Our ambition is to not only be a supplier, but your preferred partner.

Together we can make it happen!



## MEMBER OF BACKER-GROUP

Backer develops, produces and sells customised solutions and components for electric heating, measurement and control. The original technology was stainless steel tubular elements. However, the constant growth of the Group, both organically and through acquisitions, has enabled the integration of several new technologies. Today the Group offers a far wider product range, with a vast number of technologies for several industry sectors and a large variety of applications.

## PRODUCTION LOCATIONS

- · Backer Calesco main office and production in Sweden
- · Production facilities in China, Poland & Vietnam
- · Sales office/warehouse in the US



**Customised solutions** 

## **INDUSTRY SECTORS**









**BATTERY** 





**AUTOMOTIVE** 

LIFE SCIENCE

**RAILWAY** 

COMFORT

COMMERCIAL **EQUIPMENT** 

# **COMFORT HEATING SOLUTIONS**

## RELIABILITY · ENERGY EFFICIENCY · COMFORT

**Backer Calesco** offers a variety of solutions for comfort heating. Our heaters are found in applications such as waterbeds, floors for housing or RVs, bathroom mirror demisters, panel heaters and towel heaters. Our domestic products offer you great solutions for easy and safe heating. We give you warmth where it's needed most for enhanced comfort.

**Typical applications** Infrared Panels

Mirrors Radiators
Waterbeds Heat pumps

Floors

#### PRODUCT DEVELOPMENT

We work together in a gate model to make sure we reach target in cost and production SOP

Evaluation /
Design /
Development:
(A-SAMPLES)

Prototype development: (B-SAMPLES) Production development: (C-SAMPLES)

Preproduction

Testing & validation

Approval to start: First serial delivery

- Specification work
- Feasibility
- First proposals
- Design preparation
- Prototype design
- Initial testing
- Verification and analysis of A-samples
- Production work / final design
- Documentation and preparation
- Functional test and evaluation
- Production engineering
- DVP Work
  - P WORK
- Project management
- Final report
- Final design

### DVP PERFORMANCE TESTING

- To validate the design, we perform the test needed to fulfil the specification
- Temperature profile (sensor and image)
- Resistance to climate and environment
- Electrical durability and resistance
- Specific customer requirements

# QUALITY

We strive to deliver the highest quality products combined with a flexible way of working. This permeates the whole process including sales, product development, manufacturing, customer service and logistics. Backer Calesco delivers products that meet all relevant standards and tests, certifying products according to customer specifications. We are also able to carry out tests in modern labs, constantly improving our product performance and energy efficiency.

### **CERTIFICATIONS**

Backer Calesco is certified: ISO 9001 · ISO 14001 · IATF 16949

Our facilities in China, Poland & Vietnam are certified:

ISO 9001 · ISO 14001 · IATF 16949

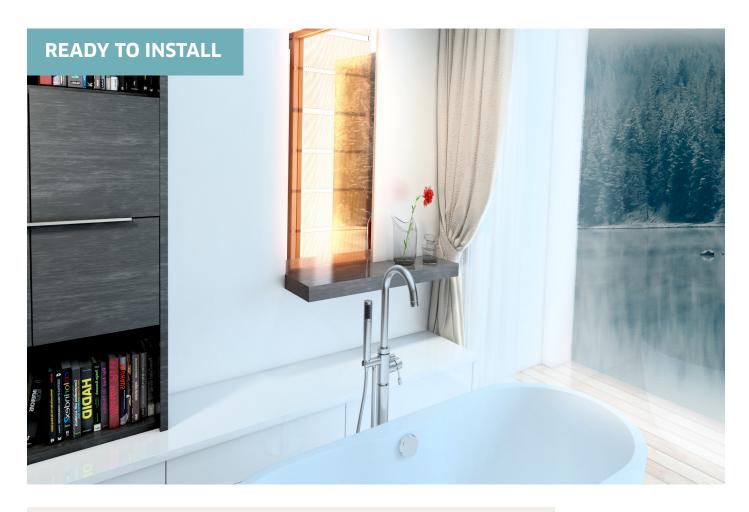




#### Innovations for the future

A partnership with Backer Calesco gives you a dedicated team of designers, project engineers and technical experts in the fields of electric heating, measurement and control, ready to provide you with the optimal solutions for your needs.

# MIRROR HEATING (DEMISTER)



### Steam-free bathroom mirrors

Foil heaters are used for bathroom mirrors and the heaters are simple to install and prevent the mirror from steaming up. The heaters have a low, even temperature that makes the mirror safe to touch but still keeps the mirror clear, and they have very low running costs. The Backer Calesco mirror heater must be connected to the lighting circuit or to the electrical circuit through a separate switch. The installation must be in accordance with existing regulations.



- Low, even temperature makes the mirror safe to touch but still keeps it clear
- Very low running costs
- Your mirror will always remain steam-free while the heater is on
- Simple to install

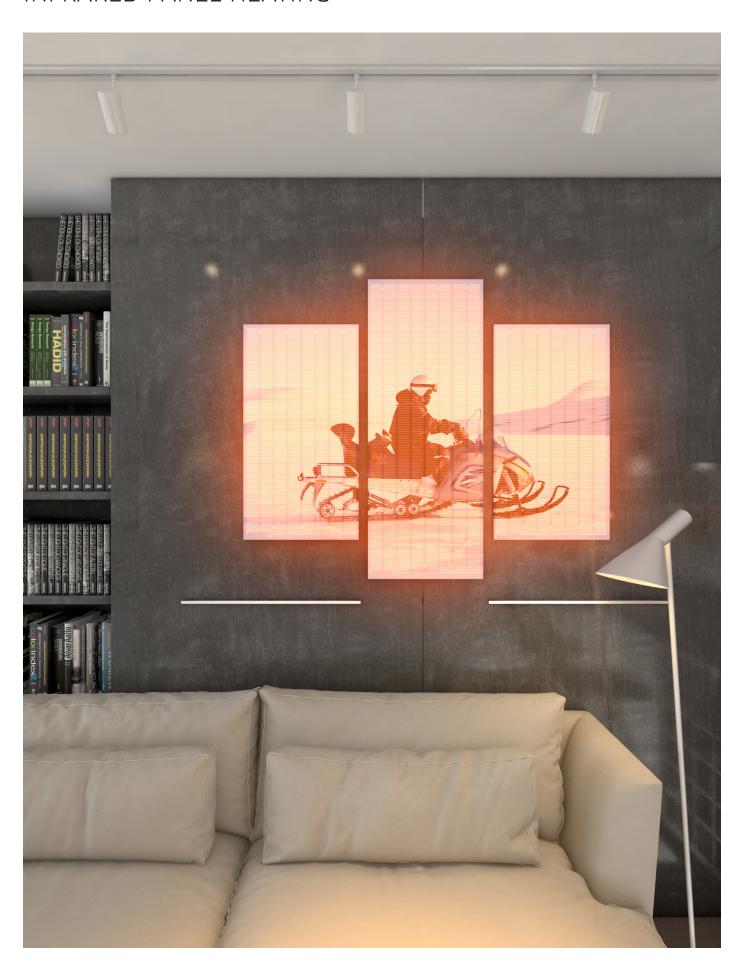


Standard selection	Voltage	Power	Size
PM101164-00	230V	27W	290x290 mm
P0796100	230V	70W	300x590 mm
P0796200	230V	85W	500x600 mm
P0854600	230V	90W	345x780 mm
P0967300	230V	60W	500x500 mm
P0967500	230V	85W	570x760 mm
P0967600	230V	132W	600x1100 mm
PM100728-00	230V	30W	Di=350 mm

Model Greenline (low power)	Voltage	Power	Size	
PM102792-00	230V	18W	400x450mm	
PM102794-00	230V	25W	500x500mm	
PM102798-00	230V	43W	570x760mm	
PM102800-00	230V	66W	600x1100mm	
PM102796-00	230V	28W	Di=600mm	
General SEMKO/SSA approval				
Width (mm)	Length (mm)	Power W	/cm²	
100-600	200-1100	50-40	0	

All heaters have adhesive, 1000 mm cables, silicone insulated terminals and are approved by Semko according to IEC CO335-1.

# INFRARED PANEL HEATING



We design customized heaters for infrared heating panels. Our thin flexible foil heaters fit perfectly in the compact and customized panels, which can be designed to provide other functions such as wall decoration.

# FLEXIBLE FOIL FLOOR HEATING

#### Flexible foil floor heating

Our heating film is a low profile heater (0.3 mm) and the parallel circuits ensure a robust operation of the heating element. Our floor heating does not need to be glued or fastened with a filler, which ensures easy installation. It can be used for wood/laminate floors for housing and for RVs. The design also affords the freedom to cut the heaters in the correct length during assembly. This makes it possible to cover as much of the floor surface as desired.

#### **Benefits**

- · Low profile
- · Even heat distribution
- · Robust operation
- · Easy installation
- · Cost efficient

#### 230V Heater selection

Part	Width	Power	Unit
Floor heater	600mm	120W/m²	Meter
Floor heater	600mm	80W/m²	Meter
Floor heater	600mm	60W/m²	Meter
Floor heater	300mm	120W/m²	Meter
Floor heater	300mm	80W/m²	Meter
Floor heater	300mm	60W/m²	Meter

Part	m²	Power	Unit
Heat package kit	5	80W/m <sup>2</sup>	pcs
Heat package kit	8,4	80W/m <sup>2</sup>	pcs
Heat package kit	10	80W/m²	pcs
Heat package kit	15	80W/m <sup>2</sup>	pcs

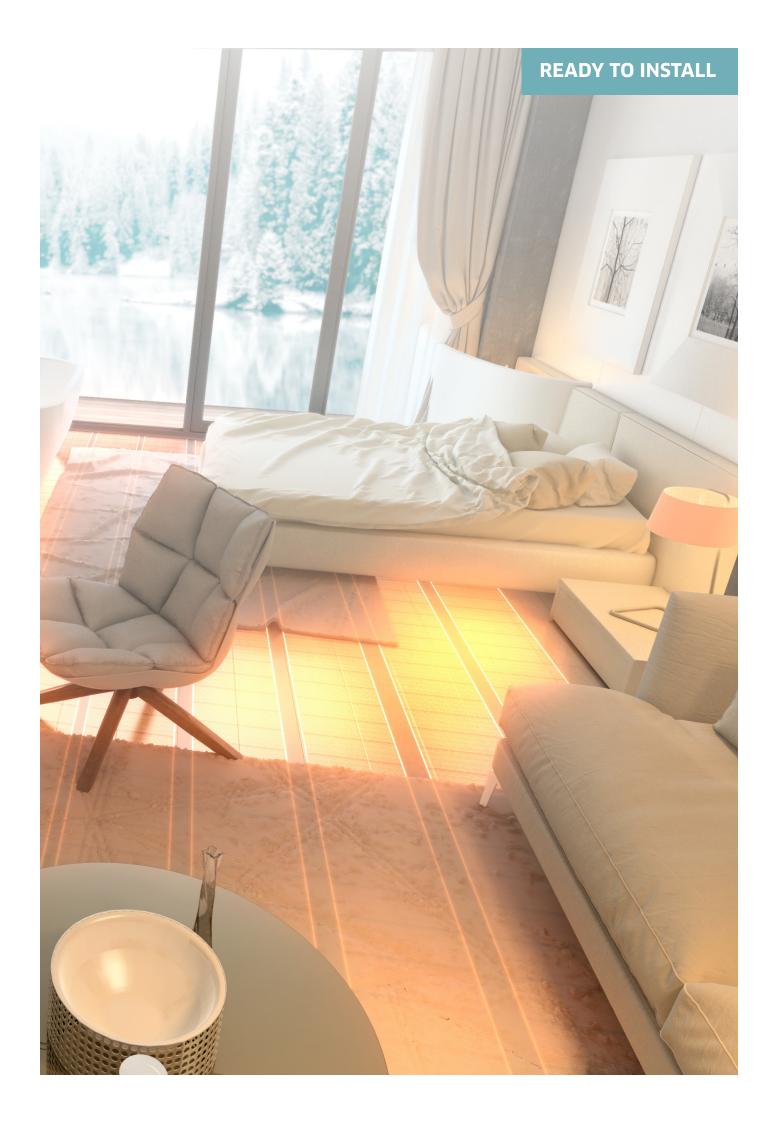
The basic UFH film is approved up to 120 W m², 230 V, by Semcoin accordance with: EN 60335-1:2002+A11+A1, EN 60335-2-96:2002+A1, EN 50336:2003.

It can, however, be designed for powers up to 400  $\mbox{W/m}^2$  @ 230 V for special applications.

#### **42V Heater selection**

Part	Width	Power	Unit
Floor heater	300mm	75W/m²	Meter
Floor heater	400mm	75W/m²	Meter
Floor heater	600mm	75W/m²	Meter

The basic UFH film is based on printed carbon and silver tracks, with copper band reinforced distribution tracks along both sides of the web. The heating system is designed only to be connected to an approved power transformer in accordance with EN 60335-1:2002 (max 42 V).

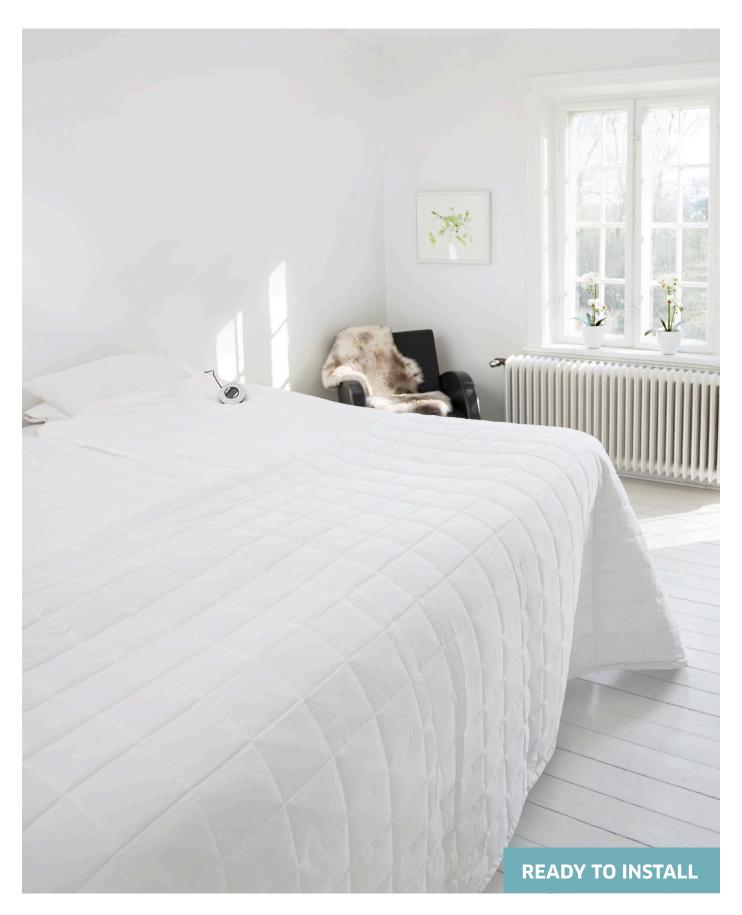


# WATERBED HEATING

#### Safe, Precise and Economical Heating

Our technical knowledge from over 30 years of experience in waterbed heat technology now gives you the latest waterbed heaters on the market, which are built with the same technology developed for medical care.

Backer Calesco is the pioneer in the waterbed heater business and has developed and designed waterbed heaters in Sweden since 1984. Our technical experience ensures high quality and long-term reliability.



#### **LMF** Heater

The LMF heater provides the lowest possible magnetic radiation along with the natural safety of a Backer Calesco product. It is a self-limiting, grounded and shielded heater with a thermal insulated bottom side to minimize heat loss. The patented circuit layout minimizes the magnetic field in the bed.

#### **Benefits**

- · Grounded/double insulated
- · Overheating protection and and child safety lock
- · Copper circuit for low magnetic field
- · All-pole switch ensures low electric field
- · Electronic thermostat, min. temperature difference between heater and mattress
- · Power consumption in standby mode is less than 0.5W
- · New touchpad control unit with a modern design with possible wall installation

Power	250W
Power supply	230V, 50 Hz (US 110V 60Hz)
Heating circuit	Etched copper foil
Overheating protection	Manually resettable protector incorporated in the element
Power density	0.1/cm² or less
Element insulation	Double electric insulation (two-layer polyester)
Thermostat material	Fire resistant plastic, UL 94HB
Temperature range	20-36°C
Dimensions	580x300x4mm
Weight	0.3 KG



#### **PTC** Heater

PTC means Positive Temperature Coefficient and is a well-known technology often used thanks to its safe and reliable characteristics. Backer Calesco has developed a system as the first company in the world to make foil heaters with a PTC effect for waterbeds.

#### **Benefits**

- · Double insulated
- $\cdot$  Overheating protection and child safety lock
- $\cdot$  Low, even surface temperature provides long-lasting performance
- · Controller with simple functions
- $\cdot$  Designed for low consumption
- $\cdot\,$  The small design of the control unit fits most waterbed frame openings

Power	250W
Power supply	230V, 50 Hz
Heating circuit	Carbon
Overheating protection	PTC built in the carbon circuit
Power density	0.1/cm² or less
Element insulation	Double electric insulation (two-layer polyester)
Thermostat material	Fire resistant plastic, UL 94HB
Temperature range	20-36°C
Dimensions	580x300x4mm
Weight	0.3 KG

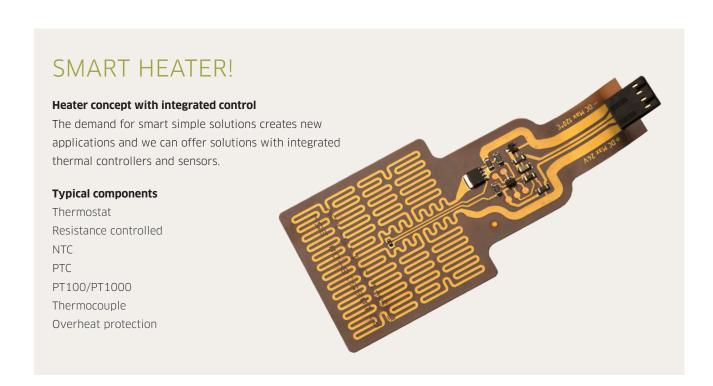


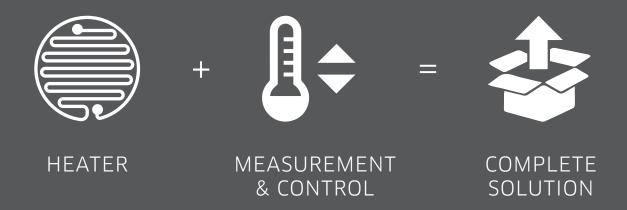
# **TEMPERATURE MANAGEMENT**

## **ELECTRONIC CONTROL SYSTEMS**

#### Control and energy balance

Flexible foil heaters provide excellent thermal transfer where you need it most. Heaters are used in thermal control design to protect components under cold-case environmental conditions or to make up for heat that is not dissipated. It is usually necessary to arrange some form of control to ensure that the desired temperature is maintained; accurate temperature control is therefore needed. This can be achieved with electromechanical thermostats of bimetallic type when temperatures and surface ratings are low, while electronic thermostats are preferred when temperatures and surface loads are high. We can fit thermostats, temperature fuses and sensors of thermo element type, thermistors and resistance sensors directly to elements in accordance with customer specifications. This helps to ensure reliable control.







**Customised solutions** 

Customers often come to us with an idea about a new project/solution, a need for our expertise or because they want to enter a partnership with us. We are more than happy to share our facilities, vast experience and expertise at this initial stage. The earlier we are involved in a project, the more we can control the optimisation of core issues, such as the choice of materials, components and technology, temperature control, energy consumption and sustainability, cost efficiency and compliance with all applicable norms, regulations and standards.



# **FOIL HEATING SOLUTIONS**

### **Advantages**

- · Thin, flexible & lightweight
- · Customised shapes
- · Multiple temperature zones
- · Simple assembly
- · Quick heating
- · Efficient heat transmission
- · Low energy consumption
- · High quality
- · Wide material selection

### **Technical specifications**

We offer standard products as well as customised solutions

Voltage: Up to 1000V

Power density: From 0 to 5W/cm<sup>2</sup>

Max. temperature: 600°C





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