



AUTOMOTIVE SOLUTIONS

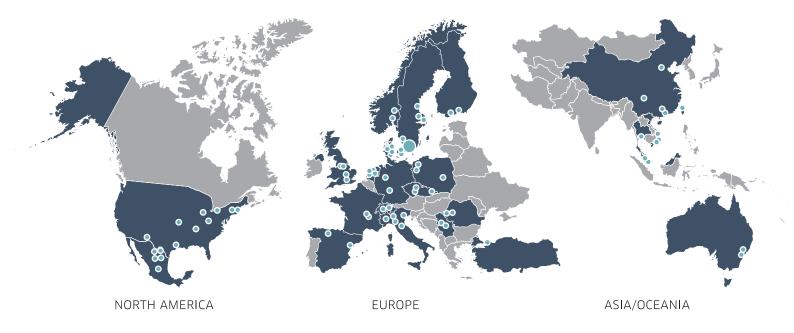
RELIABILITY · SUSTAINABILITY · COMFORT

BACKER CALESCO

EVERYDAY · **EVERYWHERE**

Our heating products together with our measurement and control devices offer our customers complete solutions. Our engineers will not only suggest solutions, they can also take part in and contribute to your product development by using our advanced technical tools and lab facilities. Our extensive experience and competence as well as our reliable quality and service guarantee your success. Our ambition is to not only be a supplier, but your preferred partner.

Together we can make it happen!



MEMBER OF BACKER-GROUP

Backer develops, produces and sells customised solutions and components for electric heating, measurement and control. The original technology was stainless steel tubular elements. However, the constant growth of the Group, both organically and through acquisitions, has enabled the integration of several new technologies. Today the Group offers a far wider product range, with a vast number of technologies for several industry sectors and a large variety of applications.

PRODUCTION LOCATIONS

- · Backer Calesco main office and production in Sweden
- · Production facilities in China, Poland & Vietnam
- · Sales office/warehouse in the US



Customised solutions

INDUSTRY SECTORS









BATTERY





AUTOMOTIVE

LIFE SCIENCE

RAILWAY

COMFORT

AUTOMOTIVE HEATING SOLUTIONS

RELIABILITY · SUSTAINABILITY · COMFORT

Backer Calesco has more than 30 years of experience in the automotive industry, and as one of the largest suppliers of rear-view mirror heating concepts, we have vast knowledge of the demands of the transportation business. We keep your thumbs warm when operating a snowmobile or keep tanks from freezing on trains. We heat the handlebars for ATVs and the floors in trams. With a product range from lens and sensor heaters to heating batteries, the possibilities are endless.

Typica	al app	licat	ions

ADAS systems

Drivetrain & Propulsion

Safety & Sensors

Emissions reduction

- Radar

- Battery

- Alco locks

- SCR

- Camera

- Dump resistors

- Sensors

- Water injection

- Lidar

- Filter heaters

- Windshield wipers

- Rear-view mirrors

PRODUCT DEVELOPMENT

We work together in a gate model to make sure we reach target in cost and production SOP

Design / Development: (A-SAMPLES)

- Specification work
- Feasibility
- First proposals
- Design preparation Prototype design

Prototype development: (B-SAMPLES)

- · Verification and analysis of A-samples

· Initial testing

Production development: (C-SAMPLES)

- · Production work / final design
- · Documentation and preparation

Preproduction

- Functional test and evaluation
- · Production engineering

Testing & validation

• DVP Work

PPAP

- delivery
 - · Project management
 - · Final report

Approval to

start:

First serial

• SOP

DVP PERFORMANCE TESTING

- To validate the design, we perform the test needed to fulfil the specification
- Temperature profile (sensor and image)
- Resistance to climate and environment
- Electrical durability and resistance
- Specific customer requirements

QUALITY

We strive to deliver the highest quality products combined with a flexible way of working. This permeates the whole process including sales, product development, manufacturing, customer service and logistics. Backer Calesco delivers products that meet all relevant standards and tests, certifying products according to customer specifications. We are also able to carry out tests in modern labs, constantly improving our product performance and energy efficiency.

CERTIFICATIONS

Backer Calesco is certified: ISO 9001 · ISO 14001 · IATF 16949

Our facilities in China, Poland & Vietnam are certified:

ISO 9001 · ISO 14001 · IATF 16949





Innovations for the future

A partnership with Backer Calesco gives you a dedicated team of designers, project engineers and technical experts in the fields of electric heating, measurement and control, ready to provide you with the optimal solutions for your needs.

ADAS HEATING SOLUTONS



Front view camera heater / Closed triangle

Closed triangle mounted on the backside of the straylight cover using convection to heat up the camera field of view.

- · Easy assembly
- · Quick deicing/defogging
- · Riveted pins, soldered wires or flextail connection



Night vision / Lens Heater

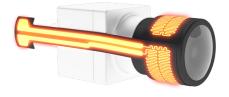
Front facing IR camera for detection and alert about pedestrians or wild-life in darkness/low visibility. Can also be delivered with integrated temperature control mounted directly on the heater.



Front view camera heater / Open triangle

Open triangle mounted on the windshield, using heat transfer in the glass to clear camera field of view.

- · Cost efficient
- · Riveted pins, soldered wires or flextail connection



Wrap around heater / Side view / Lens heater

Commonly used for blind spot monitoring or cross traffic alert. Mounted inside the camera housing.

VISION SYSTEM HEATERS

Vision systems need to have free field of view in any weather condition, and a heater from Backer Calesco can achieve this. Mist, condensation or ice reduces the functionality and all systems need heat to ensure a safe drive.

Lens heaters

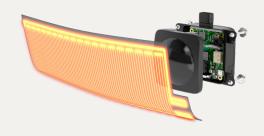
Can be mounted either as a wrap around on the lens barrel, or in the very front around the lens. We want to have the heater as close to the lens as possible in order to achieve good performance and fast deicing of the lens to clear camera field of view.

Front view heaters

Commonly used for lane assist, collision warning, keeping distance to other vehicles etc.

RADAR HEATERS

RADAR heaters are needed in wet & snowy conditions. Defogging and deicing of the radar field of view minimises incorrect readings, and avoids malfunction. Backer Calesco has, in close cooperation with Lund university, developed a robust constant wattage heater with minimal signal losses and great heating performance for a wide range of frequencies.



Advantages

- · Avoids signal interference
- · Minimises incorrect readings
- · Great heating performance for a wide range of frequencies



Rear-view mirror heaters

Heaters for every specific rear-view mirror, either in Constant Wattage or PTC. We meet most of the car manufacturers specifications, through high and low power, depending on the allowed maximum temperature on the glass.

Constant wattage heaters

 Robust design controlled by onboard computer

PTC heaters

- · Easy to use
- · Self regulated heater



Headlight heaters

LEDs in headlights have no power loss, which leads to poor light exchange/visibility. This is solved by having a heater mounted on the base of the headlight, using heat convection for demisting.

- · PTC heaters do not require additional temperature control
- · Easy to mount
- · Cost efficient solution



FLUID SYSTEM HEATING

Future automotive trends and environmental expectations are shifting new technologies

Transformation of the propulsion systems in passenger cars, light and heavy commercial vehicles, from Petrol or Diesel to more environmental friendly solutions is a challenge for the storage and dosing systems. Backer Calesco provides heating solutions for various tank system technologies.

Different propulsion systems:

CNG / LNG / H2 / LH2 Fuel, Hybrid, SCR, ASDS



Filter heaters

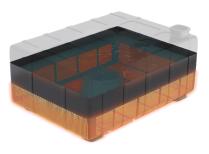


Dry surface heater "wrap"

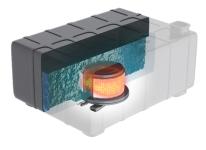




Submerged surface heater "outside pump housing"



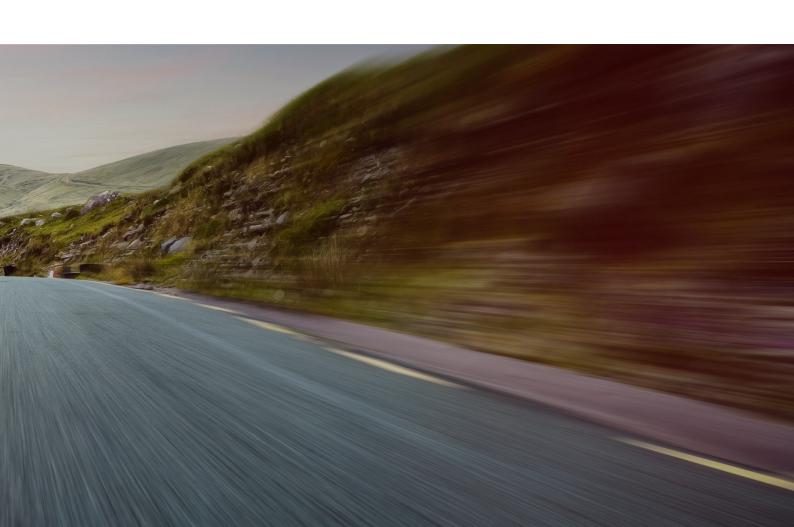
Insulated dry surface heater " wrap"



SEMI DRY surface heater "inside pump housing"



Submerged surface heater "free-floating"



HEATING COMPONENTS

Flexible, lightweight and space-saving

Flexible elements, or foil elements, offer many advantages, beside the fact that the material is flexible. Examples include the ability to have multiple circuits or multiple voltages in the same element, or the ease of locating a sensor. Foil elements provide excellent thermal transfer where you need it most. They are used in thermal control design to protect components under cold-case environmental conditions or to make up for heat that is not dissipated. Foil elements are a space-saving, efficient alternative to applications where precise heat and maintaining exact temperature are important. They are supplied in various materials such as Polyimide, Polyester, Silicon, PTC and Mica.



Floor heater

With our electric heated floor solutions, you can save space and weight by installing foil as floor heating.

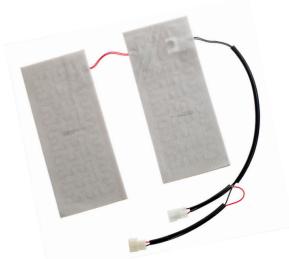
Applications

- · Trains
- · Trams
- · Buses
- · Trucks



Heaters for Alcolocks

Our heaters allow exact humidity control. With flexible foil, we can customise heaters in different shapes and very small sizes to fit your application perfectly.



Seat heater

We have a wide range of seat heater productions (12V, 24V, 48V, truck, agricultural and industrial vehicles, new cars, motor bikes, golf carts).

- · We can supply to any customer design in 12V, 24V or 48V
- · On-off or multi-position switches to control temperature



Flexible foil circuits (FFC)

Flex circuits are often used as connectors in applications where flexibility, space savings & minimal weight is required.

BATTERY HEATING

Both lifetime and efficiency will increase

Backer Calesco produces flexible foil heaters for different battery applications. The need for environmentally-friendly vehicles creates a demand for more efficient batteries both for Hybrid and Electric cars. When batteries are exposed to cold weather the temperature of the battery drops and the chemical reactions occur more slowly, so the battery cannot produce the same amount of current that it can at room temperature.

When decreasing below -20°C in some situations, the chemical reactions will happen so slowly and generate so little power that the battery will appear to be dead when, in fact, if it is warmed up, will return to normal output. The batteries charging rate is affected by temperature and by adding heating to the batteries, both lifetime and efficiency will increase.



Advantages

- · Increased lifetime
- Increased capacity
- · Faster charging time
- · Reliability

Typical applications

- · Electric vehicles
- · Electric forklifts
- · Battery grids
- · Emergency equipment

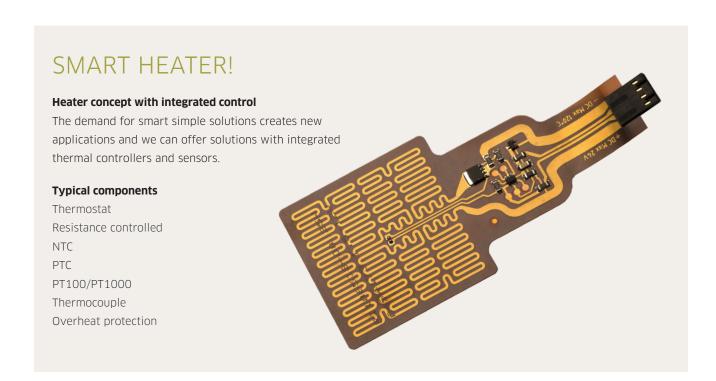


TEMPERATURE MANAGEMENT

ELECTRONIC CONTROL SYSTEMS

Control and energy balance

Flexible foil heaters provide excellent thermal transfer where you need it most. Heaters are used in thermal control design to protect components under cold-case environmental conditions or to make up for heat that is not dissipated. It is usually necessary to arrange some form of control to ensure that the desired temperature is maintained; accurate temperature control is therefore needed. This can be achieved with electromechanical thermostats of bimetallic type when temperatures and surface ratings are low, while electronic thermostats are preferred when temperatures and surface loads are high. We can fit thermostats, temperature fuses and sensors of thermo element type, thermistors and resistance sensors directly to elements in accordance with customer specifications. This helps to ensure reliable control.





+



E



HEATER

MEASUREMENT & CONTROL

COMPLETE SOLUTION



Customised solutions

Customers often come to us with an idea about a new project/solution, a need for our expertise or because they want to enter a partnership with us. We are more than happy to share our facilities, vast experience and expertise at this initial stage. The earlier we are involved in a project, the more we can control the optimisation of core issues, such as the choice of materials, components and technology, temperature control, energy consumption and sustainability, cost efficiency and compliance with all applicable norms, regulations and standards.



FOIL HEATING SOLUTIONS

Advantages

- · Thin, flexible & lightweight
- · Customised shapes
- · Multiple temperature zones
- · Simple assembly
- · Quick heating
- · Efficient heat transmission
- · Low energy consumption
- · High quality
- · Wide material selection

Technical specifications

We offer standard products as well as customised solutions

Voltage: Up to 1000V

Power density: From 0 to 5W/cm²

Max. temperature: 600°C





Backer AB / Div. Calesco Västra Åvägen 11 SE-734 51 Kolbäck, Sweden Tel: +46 (0) 220 453 00

backercalesco.com

BACKER HTI Backer Heating Technologies, Inc. 1390 Gateway Drive Elgin, IL 60124, USA Tel: 847-931-1304

backerhti.com